## **Technical Data Sheet**

## Casting Slip Parian



Casting

⊌ Firing Range: 1220-1240°C

October: White

**Texture:** Smooth

Tub Size: 5 Litres

Fired at	
1280°C	
1260°C	
1240°C	
1220°C	
1200°C	
1180°C	
1160°C	
1140°C	

Chemical Analysis %		
Chemical	Percentage	
SiO <sub>2</sub>	62.06	
TiO <sub>2</sub>	0.04	
AL <sub>2</sub> O <sub>3</sub>	22.82	
Fe <sub>2</sub> O <sub>3</sub>	0.16	
P <sub>2</sub> O <sub>5</sub>	0.10	
CaO	0.11	
MgO	0.07	
K <sub>2</sub> O	9.48	
Na <sub>2</sub> O	0.51	

% Total Contraction	
1100°C	x
1200°C	14.5%

Thermal Expansion	
500°C	0.289
600°C	0.37

This technical information is only a guide, established from the characterisation and analysis of representative samples, and from routine production averages.

Product characteristics are subject to modifications.

There can be variation in the shrinkage rate due to the density of the casting slip.

Testing is advised.

