Technical Data Sheet

Casting Slip Special Porcelain



Casting

⊌ Firing Range: 1220-1280°C

October: White

= Texture: Very Smooth

Tub Size: 5 Litres

Chemical Analysis %		
Chemical	Percentage	
SiO ₂	66.08	
TiO ₂	0.03	
AL ₂ O ₃	22.47	
Fe ₂ O ₃	0.40	
P ₂ O ₅	0.10	
CaO	0.37	
MgO	0.27	
K₂O	3.36	
Na₂O	1.17	

This technical information is only a guide established from the characterisation and analysis of representative samples, and from routine production averages.

Product characteristics are subject to modifications.

There can be variation in the shrinkage rate due to the density of the casting slip.

Testing is advised.

Fired at	
1300°C	
1280°C	
1260°C	
1240°C	
1220°C	•
1200°C	-
1180°C	
1160°C	
1140°C	

% Total Contraction	
1100°C	x
1200°C	16.5%

Thermal Expansion	
500°C	0.326
600°C	0.447



