## **Technical Data Sheet**

## ES 300 (Grogged Body) Paper Clay







Modelling

ng Hand Building

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Firing Range: 900-1280°C



Colour: Pale Buff



Texture: Medium Textured



Bag Size: 5kg

Chemical Analysis %		
Chemical	Percentage	
SiO <sub>2</sub>	57.29	
TiO <sub>2</sub>	1.07	
AL <sub>2</sub> O <sub>3</sub>	23.49	
Fe₂O₃	1.33	
P <sub>2</sub> O <sub>5</sub>	0.06	
CaO	0.18	
MgO	1.20	
K₂O	2.06	
Na₂O	0.36	

Fired at	
1300°C	
1280°C	
1260°C	
1240°C	
1220°C	
1200°C	
1180°C	
1160°C	
1140°C	

% Total Contraction		
1100°C	x	
1200°C	11.5%	

Thermal Expansion	
500°C	0.213
600°C	0.285

This technical information is only a guide, established from the characterisation and analysis of representative samples, and from routine production averages.

Product characteristics are subject to modifications.



