## **Technical Data Sheet**

## Industrial Porcelain





Throwing

g

Modelling



Firing Range: 1220-1240°C



Colour: Off White



Texture: Very Smooth



Bag Size: 12.5kg

Chemical Analysis %		
Chemical	Percentage	
SiO <sub>2</sub>	68.96	
TiO <sub>2</sub>	0.36	
AL <sub>2</sub> O <sub>3</sub>	19.68	
Fe <sub>2</sub> O₃	0.54	
P <sub>2</sub> O <sub>5</sub>	0.04	
CaO	0.26	
MgO	0.20	
K <sub>2</sub> O	4.95	
Na₂O	1.12	

% Total Contraction	
1100°C	х
1200°C	11.5%

Fired at

1280°C

1260°C

1240°C

1220°C

1200°C

1180°C

1160°C

1140°C

Thermal Expansion		
500°C	0.361	
600°C	0.485	

This technical information is only a guide, established from the characterisation and analysis of representative samples, and from routine production averages.

Product characteristics are subject to modifications.



